

**59 RUST PREVENTATIVE PRIMER: RED**

Exterior

<b>DESCRIPTION:</b>	A lead and chrome free rust-inhibitive industrial primer for use on exterior ferrous metal surfaces. This alkyd-based product adheres to rusty metal surfaces that have been properly prepared to provide a dense, sealed foundation for subsequent topcoats.
<b>USES:</b>	Use on exterior metal surfaces, including roofs, where corrosion resistance is needed. Not recommended for galvanized metals, copper or very slick metal surfaces or roofs made of slate, asphalt or built up layers of tar. Do not apply over aluminum coatings.
<b>VEHICLE TYPE:</b>	Alkyd
<b>SHEEN:</b>	Flat
<b>SPREAD RATE:</b>	350-450 square feet per gallon
<b>DRYING TIME @ 75°F:</b>	To touch: 4 hours                      To recoat: 24 hours Proper ventilation will aid drying time.
<b>THINNER:</b>	Do not thin this product.
<b>APPLICATION:</b>	Stir thoroughly before using. Application may be by brush, roller, or spray. Both airless and conventional spray may be used. Always wear a respirator when spraying and protect yourself and your surroundings from spray mist.
<b>LIMITATIONS:</b>	Do not apply when temperature might drop below 50°F within 4 hours. Do not paint in late afternoon or when there is danger of rain or moisture condensing on wet film. Do not use under high solvency topcoats such as epoxies, vinyls, and urethanes or in high temperature (above 160°F) service.
<b>COLORS:</b>	Red Oxide
<b>CLEAN UP:</b>	Clean up with mineral spirits while primer is still wet. Dry primer is difficult to remove.
<b>AVAILABILITY:</b>	5-gallon, gallon and quart containers
<b>% SOLIDS BY VOLUME:</b>	50.0% ± 2%
<b>% SOLIDS BY WEIGHT:</b>	71.0% ± 2%
<b>V. O. C.:</b>	398 grams/liter or 3.32 lbs./gal.

SURFACE PREPARATION – GENERAL PRACTICE

For best adhesion, surfaces should be clean, dry and non-greasy. Remove dirt, grease, and loose scaling paint before painting. Sand glossy surfaces to a dull luster. Allow previous coats to thoroughly dry prior to painting.

SURFACE PREPARATION AND PRIMING

FERROUS METAL – Remove all loose rust, mill scale, dirt, foreign matter and paint by abrasive cleaning. Where practical, sandblasting to a “Commercial” Sandblast (SSPC-SP-6) is recommended. The prepared surface (particularly with new metal) should have some roughness to it in order for the primer to adhere properly.

Apply primer in sufficient amounts to cover the surface liberally. If using a brush, work the primer into the surface of the steel. Avoid brushing back into the surface, which has been just painted. If using a roller, work the material into the surface of the steel. Because rollers leave uneven film thicknesses, it is especially important to apply the coating liberally and avoid rolling back into the area already painted. If working with spray apparatus, hold the spray gun perpendicular to the surface being painted and trigger the gun at the end of each spray pass.

Note: To prevent rust bleed through it is recommended to apply 2.5 – 3.0 mils D.F.T. of primer followed by finish coat(s).

**WARNING!** If you scrape, sand or remove old paint, you may release lead dust. **LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE.** Wear a NIOSH-approved respirator to control lead exposure. Carefully clean up with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

**PRECAUTIONS! COMBUSTIBLE! Keep away from heat and flame.**  
Avoid prolonged contact with skin and breathing of vapor or spray mist.  
USE ONLY WITH ADEQUATE VENTILATION.

**CAUTION!**

Do not take internally.  
Close container after each use.

**CONTAINS PETROLEUM  
DISTILLATE!**

**KEEP OUT OF REACH  
OF CHILDREN!**

**LIMITED WARRANTY**

DAVIS-FROST, INC. warrants this product will perform satisfactorily when applied over properly prepared surfaces in accordance with label directions; product failure due to deterioration of the underlying surface or failure of previous products is excluded. If the product fails to perform to your satisfaction, return any unused portion to the store with proof-of-purchase and you will receive, as your sole remedy under this warranty, your choice of additional product of equal value or a full refund. THIS WARRANTY EXCLUDES LABOR OR THE COST OF LABOR FOR THE APPLICATION OF ANY PRODUCT AND EXCLUDES ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusions may not apply to you. This warranty gives you specific rights, and you may also have other rights which vary from state to state.